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Table 2: Comparison of Total Expenditure between the Manual and Automated Processes						
System Resource Requirements	Manual	RFID	AGV			
Manpower						
Cost of required staff (Annual salary	16,501,600	11,401,100	15,901,600			
package)						
Equipment						
Trolleys and maintenance	71,600	49,500	319,100			
AGV system + Maintenance	0.00	0.00	1,084,100			
Other requirements						
Hospital Information system linked to	0.00	198,800	0.00			
RFID						
Hospital Information system linked to	0.00	151,700	0.00			
RFID (Maintenance)						
TOTAL	16.5 M USD	11.8 M USD	17.2 M USD			
Service points (9100)						
Multi-factor Productivity*(MFP) [Total	9100/4540.1	9100/3229	9100/4726.8			
Daily Output/ Total Daily Input]	Service points per	Service points	Service points			
Total output calculated as service points,	USD	per USD	per USD			
while total input calculated as total daily	=2.0	= 2.8	= 1.9			
costs in USD.						
Change in MFP as compared to Manual	Baseline	2.8/2.0	1.9/2.0			
process		= +40%	=-5%			
*OECD Manual for moacuring productivity, all prices reflected in UCD						

Introduction

Singapore healthcare system is at par with developed health systems and is known to employ/evaluate latest technological advances in logistics to improve efficiency. It also suffers a double whammy of tight labour market as well as ageing workforce, justifying a constant need for improvement in supply chain efficiency.

We aim to simulate the supply chain models for manual and technologically integrated processes using value stream maps and probabilistic modelling to compare these processes in terms of labour man hours, total costs as well as productivity in a general hospital in Singapore.

Methods

Setting: Study was conceptualised during re-location of a 355 bed general hospital to newer premises within Singapore with an increased capacity of 700 beds. Study duration was 1.5 years and data collection was performed from Sep 2014 to Sep 2015.

*OECD Manual for measuring productivity; all prices reflected in USD

Comparison of Cumulative 10 year costs based on assumptions: Best Case-Worst Case



Study Design and Methods

Probabilistic Model of hospital supply chain management was created for manual and technologically integrated processes as part of operations research under the institutional quality improvement exercise.

Results							
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Table 1: Comparison of hospital supply chain process: Manual versus RFID and AGV							
System Resource	Manual	RFID	AGV				
Requirements							
Total service points (9100)							
Process							
Inventory Check	manual	RFID enabled 2 bin	manual				
		replenishment system					
Order Generation	With current hospital	New hospital	With current hospital				
	information system	information system	information system				
		linked to RFID					
Order Picking	Manual	Manual	Manual				
Order Delivery							
Transport	Manual Trolley	Manual Trolley	AGV, AGV trolley (+ few				
• Replenishment	Manual	Manual	Manual trolleys)				
			Manual				
Total Man-hours	282 hours	187 hours	265 hours				
required to serve							
all areas/service							
points*							
Number of Staff	55	38	53				
required**							
*based on value stream maps, **based on probabilistic modelling.							

Model	Total Amount (10 years)	Range* in Million USD	Manpower Requirement (Range)		
Manual	\$16.5 M	12.3M- 18.9M	55 (41-63)		
RFID					
(automated inventory check)	\$11.8M (-4.7M)	8.5M- 13.0M	38 (27- 42)		
AGV					
(Automated Transport/Delivery)	\$17.3M (+0.8M)	12.8M- 19.4M	53 (38- 60)		
RFID+AGV	\$11.9M (-4.6M)	9.2M- 13.1M	34 (25- 38)		
*Range: Based on Best Case- Worst Case Scenario; all prices in USD					

Conclusions

Healthcare is a complex system and healthcare administrators are often faced with tight budgets. Justification for technology adoption should be brisk, well debated, well studied and widely shared to allow rapid up-scaling of best practices. Optimising supply chains within healthcare settings helps minimize manpower dependency and costs. However, prior to adopting a specific intervention, the unique characteristics of the healthcare setting should be considered. This study emphasises on the need for similar operational research into healthcare supply chains to identify key determinants to cost saving and improving efficiency, both locally and regionally.

References

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