

# Effective Replenishment of Stock Items

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## BACKGROUND

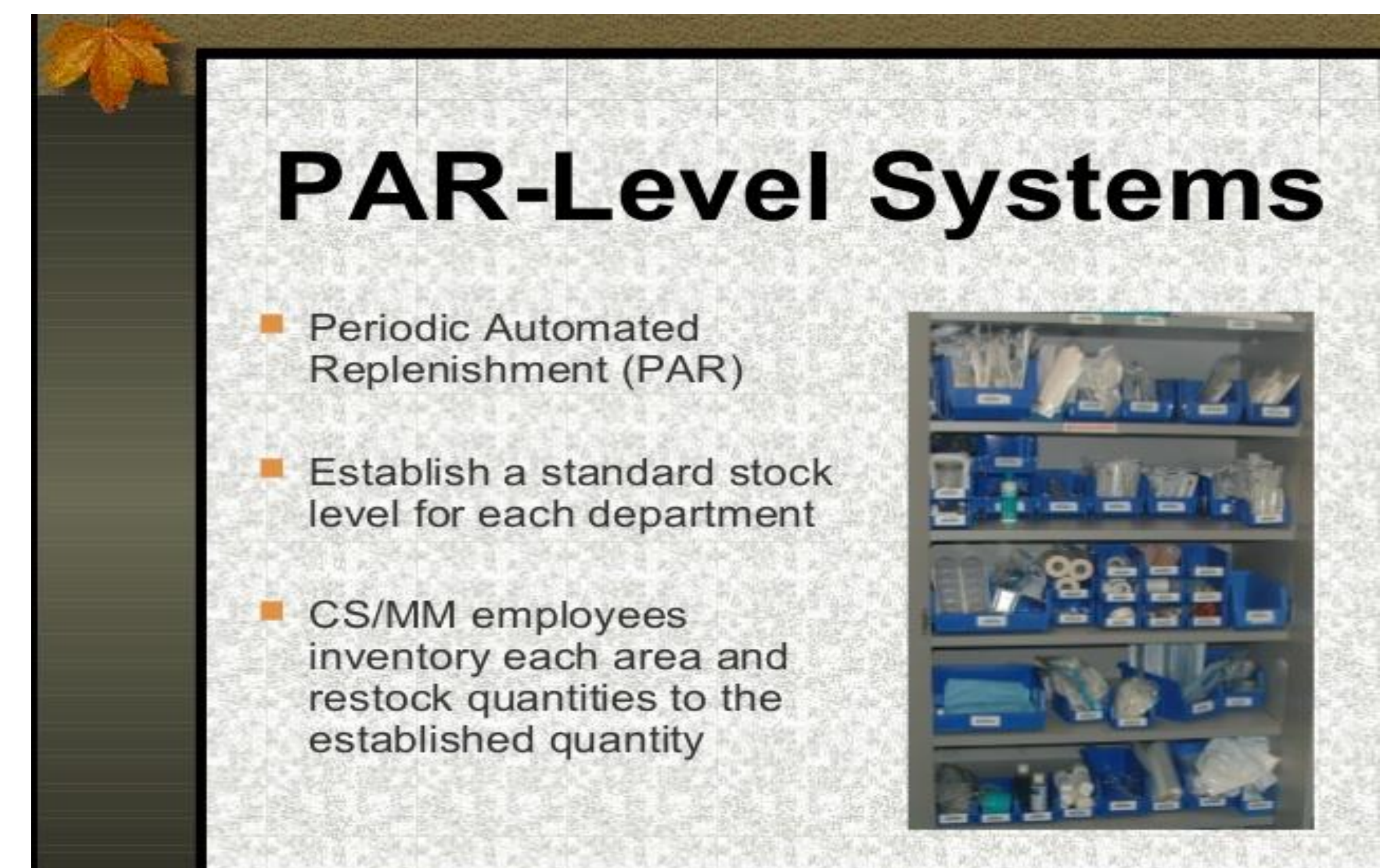
All locations (wards/clinics) stock items' PAR levels are being set by the individual end users to decide on the quantities needed. Due to the emphasis on patient care, PAR levels may not be reviewed frequently. And as time passes, usages may differ from time to time which will affect the effectiveness of the replenishments by SCM team when topping up to these locations.

## AIM

To obtain more accurate PAR level topping up to stock items and reduce ad-hoc ordering (ESIV) of stock items over the counter.



*Factors to be considered  
in fixing*  
**STOCK LEVELS**



## METHODS

**Research** → **Investigate** → **Communicate**

↵ Good issue transaction for the past historical records are being extracted, analyzed and studied.

↪ Including those ESIV acquired items as well as slower moving items.

↪ This is to identify items that require PAR level adjustment.

**With the identified PAR level, recommendations & discussions are being made to end users to confirmed the final quantities.**

## RESULTS / CONCLUSION

- ✓ End users are able to clear space for slow moving items and have more space to keep fast moving items.
- ✓ Occasional surge that are taken as outliers are omitted.
- ✓ ESIV for topping up stock items are reduced.
- ✓ Items are more available to end users when needed at the point-of-use.
- ✓ Win-win situation for all users and SCM such that there will be ample stock for end users.