



Singapore Healthcare Management 2018



Singapore General Hospital
SingHealth

PROJECT SPARK

SOLVING PHARMACY REWORK

Chan Chin Yong
Sengkang General Hospital

Justina Ma Koi Li, Neo Hui Peng, Neo Zhi Yang
Singapore General Hospital

Introduction

- Pharmacy rework is the process of amending a prepared order (medication, quantity, dosing instructions or payment mode changes) due to patient request, inaccurate order taking or correction of near misses.
- Rework contributes to an unnecessary wastage of man hours and increases waiting time at the pharmacy.

Objective

- To identify and assess initiatives to reduce rework at SGH Blk 4 level 1 Outpatient Pharmacy so as to achieve resource optimization in terms of man-hours saving.

Methodology

- Type of rework and time spent were recorded onto a shared online Excel data collection form (shown below).
- Preliminary data (Aug 16) identified patient requests (45.6%) and billing-related issues (31.2%) as majority of the 500 rework cases.
- Corresponding initiatives were then implemented in two phases after identifying potential loopholes in the pharmacy workflow process.

Data Collection Form

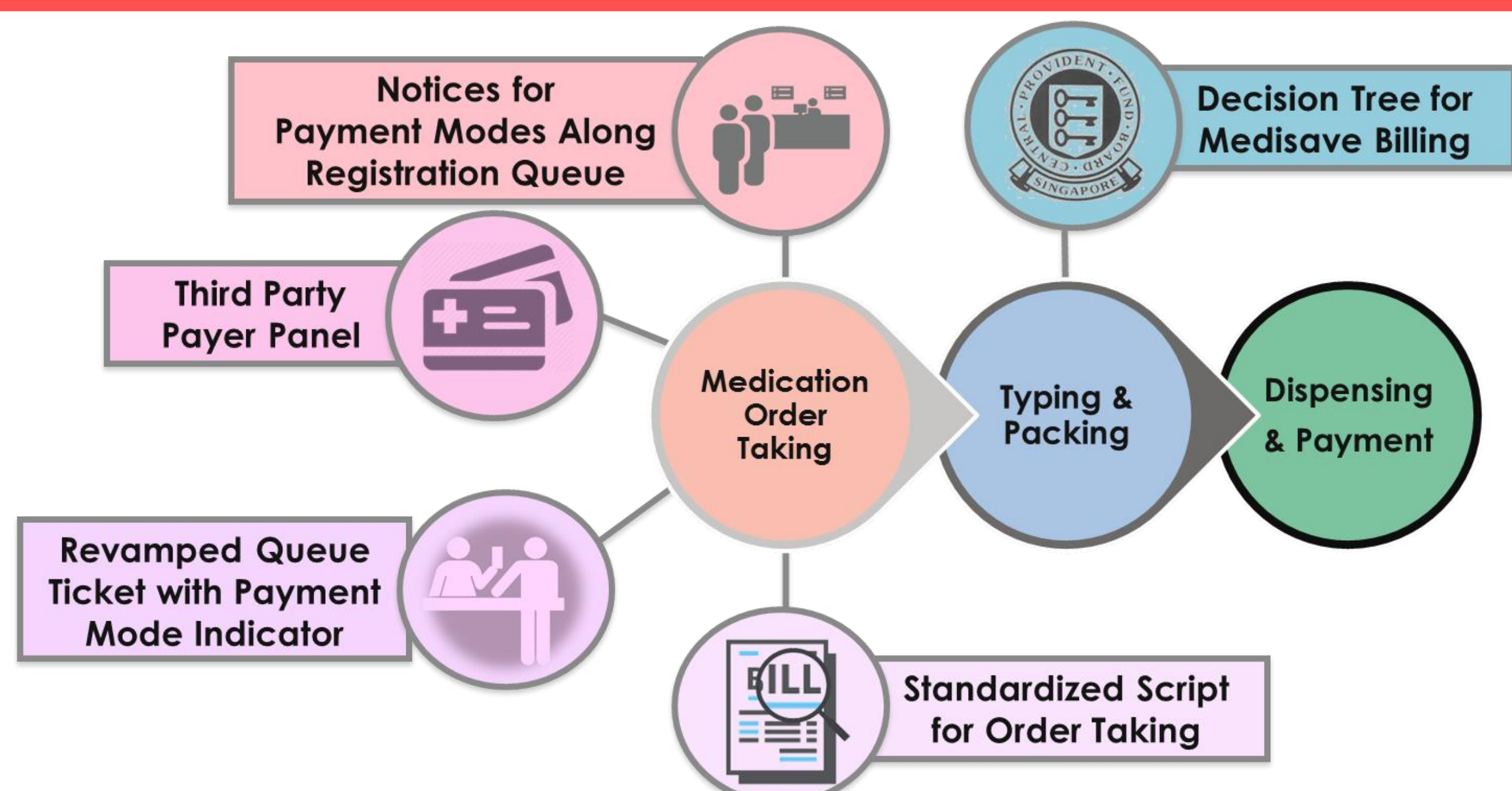
Date							
Queue No.							
Reasons for Rework	Patient's Request	Cost Consideration	Change in Quantity	To add on drug	To remove drug	Unclaimed rework	Others
	Billing Issues	Discount	Medisave	Third Party	Others		
Time (mins)							
Detected By							

Data Analysis

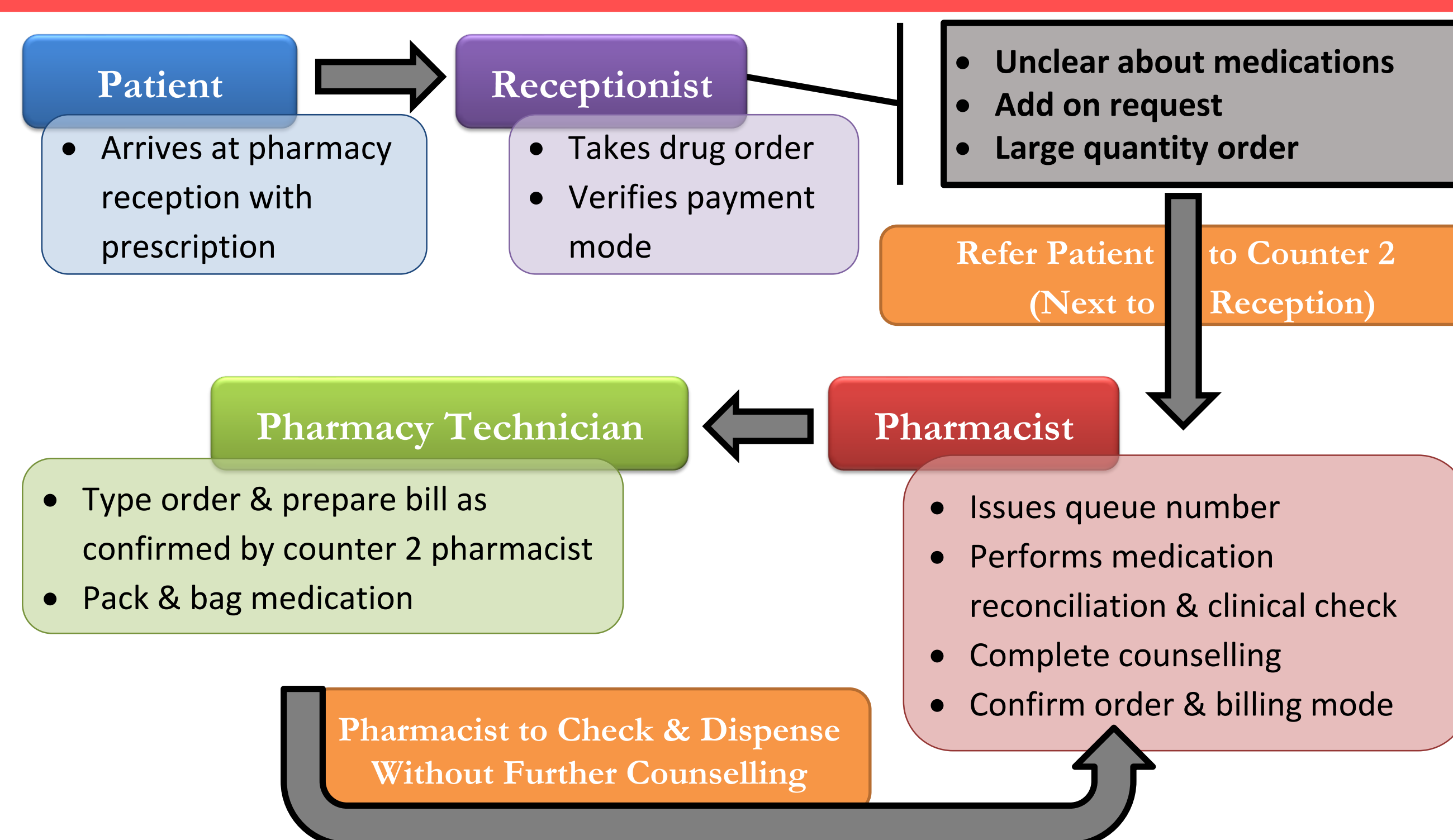
$$\% \text{ Reduction in Rework}^* = \left(\frac{\text{Total Prescription with Rework}_{\text{Baseline}} - \text{Total Prescription with Rework}_{\text{After}}}{\text{Total Prescription Processed}_{\text{Baseline}}} \right) \times 100$$

*Billing &/or Patient Request Rework

Phase I: Billing Workflow Optimization



Phase II: Patient Request Counter Workflow



Results

	Phase 1 (Billing Rework) 18 Jul 17 to Aug 17		Phase 2 (Patient Request Rework) 26 Jan 18 to 28 Feb 18		Phase 2 (Billing & Patient Request Rework) 26 Jan 18 to 28 Feb 18	
	Baseline (Billing)	After (Billing)	Baseline (Patient Request)	After (Patient Request)	Baseline (Both)	After (Both)
Total Prescription with Rework	156	51	228	99	384	154
Total Prescription Processed	13,562	14,457	13,562	15,511	13,562	15,511
% Reduction In Rework	69.33%		62.03%		64.94%	
Total Time Spent on Case (mins)	728	290	1161	334	1889	585
Absolute Time Saved						

Conclusion

- Rework contributes to an unnecessary waste of pharmacy resources, affects waiting time of patients and disrupts workflow in the pharmacy.
- Pharmacy workflow initiatives can be implemented to reduce rework, which in turn optimizes resource.
- Nonetheless, further studies should be done to investigate the sustainability of such initiatives, which is needed to maintain a positive long term effect on pharmacy operations.

Acknowledgement

- Special thanks to all SGH Blk 4 Level 1 Outpatient Pharmacy staff who assisted in the implementation of the workflow initiatives and data collection.